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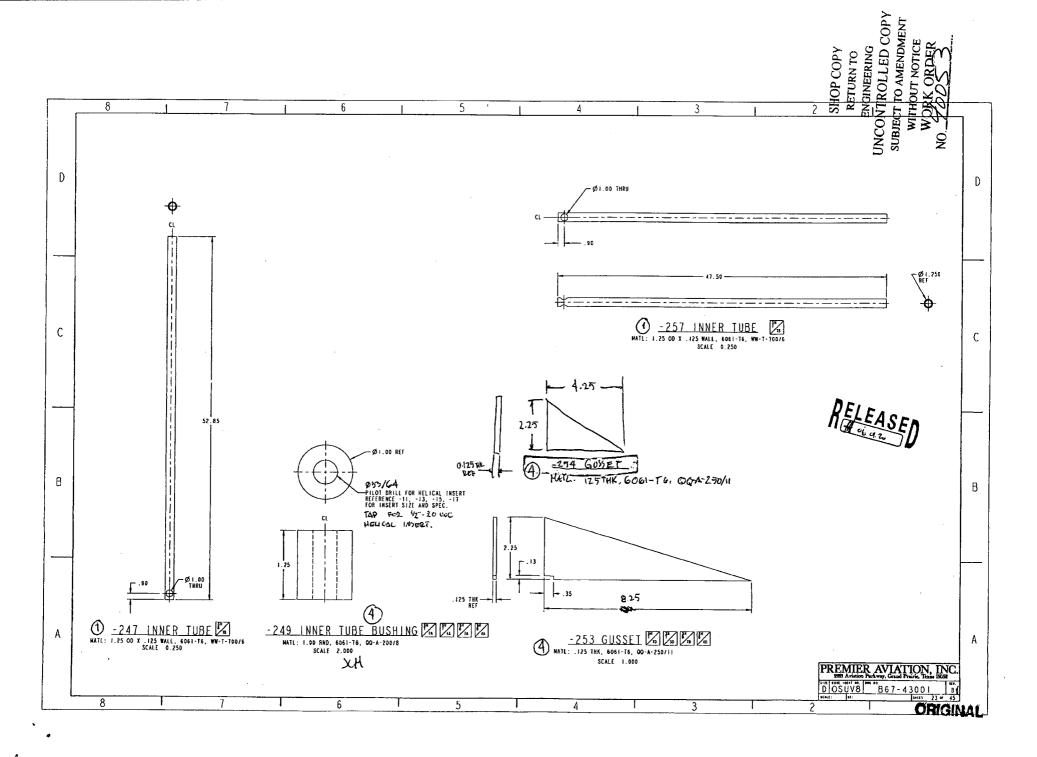
Dart Aerospace Ltd

W/O:		WORK ORDER CHA	ANGES	· · · · · · · · · · · · · · · · · · ·		·	
, DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
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NOTE: Date & initial all entries



Dart Aerospace Ltd

W/O:		WORK ORDER (CHANGES				
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	:	PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	

QA: N/C Closed: ____ Date: ____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
DATE STEP	Description of NC		Corrective Action Section B								
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector			

NOTE: Date & initial all entries

Date:

Wednesday, 25/06/2008 10:01:43 AM

User:

Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: GUSSET

Job Number: 40053

Part Number: PB6743001254

Job Number:



Seq. #:

Machine Or Operation:

Description:

6.0

QC21

FINAL INSPECTION/W/O RELEASE



08/07/10 AJ

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-07-09

Dart Aerospace Ltd

W/O:		WORK ORDER CHA	NGES		· · · · · · · · · · · · · · · · · · ·		
DATE	STEP	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #: Fault Category:	NCR: Yes	No DQ	A:	Date:	
			QA:	N/C Close	d:	Date:	

NCR:		WORK ORDER NON-CONFORMANCE (NCR)								
DATE STEP	Description of NC		Vouitiontion							
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Verification Section C	Approval Chief Eng	Approval QC Inspector		
							·			

NOTE: Date & initial all entries

Wednesday, 25/06/2008 10:01:43 AM

Julie Lecocq

Process Sheet

Customer

: CU-DAR001 Dart Helicopters Services

Job Number **Estimate Number** : 40053 : 13415

P.O. Number

Written By

This Issue

: 25/06/2008

: NC Prsht Rev.

First Issue

: //

Previous Run

S.O. No. :

: SMALL /MED FAB Type :

Part Number

Drawing Name

: PB6743001254

Drawing Number

- B67-43001 P.23

: GUSSET

Project Number **Drawing Revision**

: N/A

Material

Due Date : 04/07/2008 Qty:

20 Um:

Each

Comment

Checked & Approved By

: est rev A new issue

08.06.19 DD verified: EC

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

6061-T6 .125 Sheet

Comment: Qty.: 0.0697 sf(s)/Unit Total: 1.3944 sf(s)

> 6061-T6 .125Sheet batch:- 105 640

WATER JET 2.0



Comment: FLOW WATER JET

1-Cut as per Dwg B67-43001

Dwg Rev: BI Prog Rev: B1

B 8-6-24

2-Deburr if necessary

3.0 QC2 INSPECT PARTS AS THEY COME OFF MACHINE



B8-6-24



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0

QC8

SECOND CHECK



Comment: SECOND



5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: Cat E.

MF 08-07-09